Generation of unnatural α , α -disubstituted amino acid derivatives from cyclic sulfamidates

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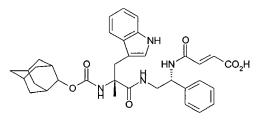
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Cyclic sulfamidates function as excellent precursors to a variety of unnatural α, α -disubstituted amino acid derivatives by ring opening with a suitable nucleophile. Addition of various nucleophiles to a sulfamidate derived from 2-methylserine is described.

In connection with our interest in the preparation and application of α,α -disubstituted amino acid† derivatives for use as high affinity ligands for neuropeptide receptors such as cholecystokinin (CCK), tachykinin (NK) and bombesin (BB) receptors (Fig. 1), we report here the nucleophilic addition to cyclic sulfamidates derived from 2-methylserine.^{1,2} We have shown that the incorporation of an α -methyl substituent into an α -amino acid has the potential to enhance *in vivo* stability, compared to the amino acid parent, and to stabilise preferred biologically active conformations due to restricted rotation.³

It has been known for some time that substituted aziridines can function as versatile intermediates for the synthesis of functionalised amino compounds by nucleophilic ring opening.⁴ Previous work within our group has centred around the S_N2 ring opening reaction of 2-methylaziridine-2-carboxylic esters, of type **1**, in which a nucleophile attacks at C- β .¹ The presence of the 2-methyl substituent on the aziridine can promote undesired S_N1 ring opening resulting in attack at C- α due to the increased stability of the resultant tertiary carbocation. Conversely the presence of the 2-methyl substituent also helps to block C- α , favouring nucleophilic attack and hence ring open-



PD 136450 CCK-B Receptor antagonist.

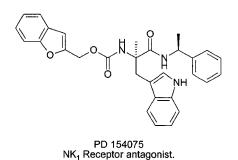
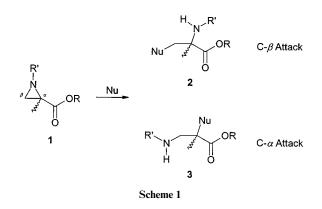


Fig. 1 Structures of high affinity CCK and NK receptor antagonists.

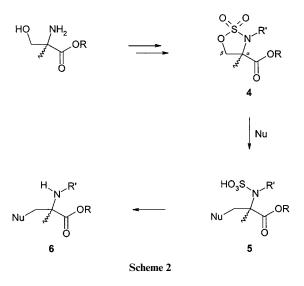
† In acyclic amino acids the α-carbon is the C-2 carbon.

ing at C- α . Selective formation of the desired C- β ring opened product was observed with amines and cuprates, however, competitive S_N1 ring opening and subsequent nucleophilic trapping at C- α was observed in several cases to yield a mixture of regioisomers 2 and 3 (Scheme 1).



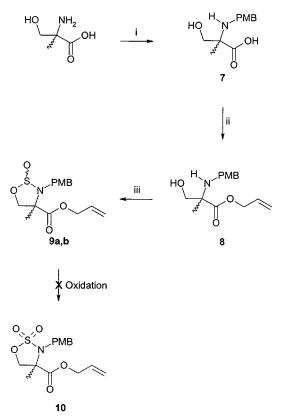
The competing $S_N I$ reaction could be suppressed to some extent by the use of a suitably large ester derivative; the *tert*butyl ester was found to promote the C- β reaction in difficult cases. Our present work demonstrates that ring opening of cyclic sulfamidates, of type **4**, proceeds regioselectively by $S_N 2$ reaction at C- β providing a synthetic methodology to unnatural α, α -disubstituted amino acid derivatives **6** (Scheme 2).

Previously, several examples of the use of cyclic sulfamidates,



some derived from serine, as a ' β -alanyl cation' equivalent, have been described.⁵⁻⁸ We reasoned that the combination of reduced ring strain, compared to the aziridine, and literature precedent for regioselective nucleophilic ring opening of cyclic sulfamidates could provide a potentially versatile entry into α,α -disubstituted amino acid derivatives. To the best of our knowledge, the nucleophilic ring opening of 2,2-disubstituted cyclic sulfamidates to generate amino acid derivatives **6** has not yet been considered (Scheme 2).

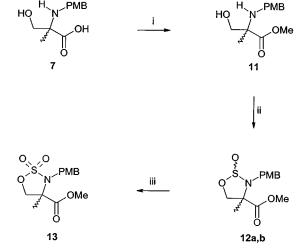
Our initial efforts were concentrated on the synthesis of 4-methoxybenzyl (PMB) protected sulfamidate **10** containing an allyl ester (Scheme 3). The allyl ester was chosen for its ease



Scheme 3 Reagents and conditions: i) 4-methoxybenzaldehyde, NaCNBH₃, THF, rt, 72 h, 86%; ii) K₂CO₃, allyl bromide, DMF, rt, 4.5 h, 79%; iii) SOCl₂, Et₃N, PhMe, 0 °C, 10 min, 96%.

of formation and deprotection under very mild conditions.9 Starting from commercially available 2-methylserine, reductive amination with 4-methoxybenzaldehyde using sodium cyanoborohydride afforded amino acid 7 (86%).¹⁰ Esterification was performed by slow addition of allyl bromide to a mixture of amino acid 7 and potassium carbonate in DMF to provide amino ester 8 (79%) which was then treated with thionyl chloride in the presence of triethylamine.⁵ The resulting 3:2 mixture of diastereoisomers 9a and 9b (96%) were to be oxidised using the sodium periodate-ruthenium trichloride protocol which has been shown to give good yields for similar systems.^{5,6} However, treatment of sulfamidites 9a and 9b under these conditions resulted in a complex mixture of products, presumably resulting from competing oxidation of the double bond of the allyl ester. Attempts to circumvent the unwanted side-reactions by use of alternative oxidants or by direct condensation of amino ester 8 with sulfuryl chloride all failed to yield the desired sulfamidate 10.6a-c,11

With this knowledge, we turned our attentions to the synthesis of PMB-protected cyclic sulfamidate 13 containing a methyl ester (Scheme 4). Attempts to prepare amino ester 11 by treatment of amino acid 7 with methyl iodide in the presence of potassium carbonate resulted in the formation of a 1:2 mixture of *O*-methylated and *O*,*N*-dimethylated products in low yield



Scheme 4 Reagents and conditions: i) CH_2N_2 , Et_2O , MeOH, 0 °C, 10 min, 71%; ii) $SOCl_2$, Et_3N , PhMe, 0 °C, 10 min, 93%; iii) $RuCl_3 \cdot H_2O$, $NaIO_4$, MeCN, H_2O , 0 °C \longrightarrow rt, 30 min, 98%.

(50%) and so was not pursued. However, treatment of amino acid 7 with an ethereal solution of diazomethane did lead to a good yield of the desired amino ester 11 (71%).¹² Cyclisation of amino ester 11 with thionyl chloride in the presence of triethylamine furnished an excellent yield (93%) of sulfamidites 12a and 12b as a 5:2 mixture of diastereoisomers. Oxidation of sulfamidites 12a and 12b using sodium periodate and catalytic ruthenium trichloride afforded the desired cyclic sulfamidate 13 (98%, 62% from 2-methylserine) with no evidence of any competing side-reactions.

With quantities of cyclic sulfamidate 13 in hand we examined the nucleophilic ring opening and the subsequent hydrolysis of sulfamic acid 5.13 Initial investigations into the reaction conditions were carried out using sodium azide in DMF. We envisaged that isolation of the polar sulfamic acid intermediate 5 might prove difficult on a small scale and instead opted to hydrolyse this intermediate directly to the free base.^{5,6} This was accomplished with a 20% (v/v) aqueous sulfuric acid solution; the more recent boron trifluoride-diethyl etherate protocol had not been disclosed at the time of this work.14 Thus treatment of sulfamidate 13 with 1.2 equivalents of sodium azide in DMF solution at room temperature followed by hydrolysis using a biphasic sulfuric acid-dichloromethane mixture overnight and subsequent neutralisation and salt removal with solid sodium bicarbonate, furnished the desired azido derivative 14 in excellent yield (96%) and without the need for further purification. A summary of the various other nucleophilic species that were successfully added is presented below (Table 1).

As well as azide, both cyanide and fluoride were sufficiently nucleophilic at room temperature to provide good yields of derivatives **15** and **16** respectively (entries 1–3). Addition of ammonium or potassium thiocyanate however, required elevation of the reaction temperature to 60 °C for the preparation of thiocyanate derivative **17** (entry 4).

Initial attempts to get either amines or thiols to add by addition of the nucleophile to a solution of sulfamidate **13** did not result in ring opening. However, to our surprise, when the nucleophilic ring opening reaction was attempted with the preformed lithium salt of 3-methylbutylamine, β -lactam **18** was obtained (60%) instead of the anticipated amino derivative **19**.¹⁵ β -Lactam **18** is presumably formed by initial attack of the amine at the ester functionality followed by intramolecular cyclisation of the resultant amide **25** (entry 5, Scheme 5).

We were able to obtain amino derivative **19** by changing the reaction conditions. When the nucleophilic ring opening reaction was performed with amine in the presence of caesium carbonate the desired amino derivative **19** was obtained in excellent yield (96%, entry 6). Addition of caesium carbonate

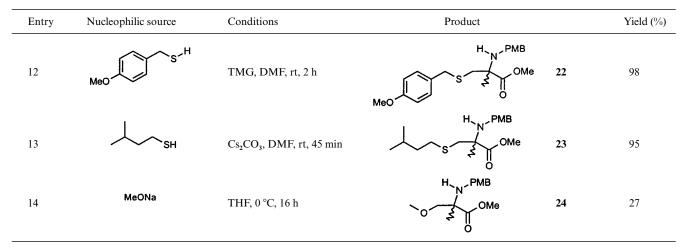
Entry	Nucleophilic source	Conditions	Product	Yield (%)
1	NaN ₃	DMF, rt, 4 h	$H_{N_{3}} \xrightarrow{PMB} OMe 14$	96
2	NaCN	DMF, rt, 90 min	H PMB OMe 15	100
3	TBAF	DMF, rt, 4 h	F S OMe 16	70
4	NH₄SCN	DMF, 60 °C, 6 h	N S S OMe 17	68
5		THF, -78 °C, 16 h		60
6	MH ₂	Cs ₂ CO ₃ , DMF, rt, 36 h		96
7	NNH	Cs ₂ CO ₃ , DMF, rt, 18 h	H N PMB OMe 20	74
8	NH	Cs ₂ CO ₃ , DMF, rt, 24 h	H PMB OMe 21	25
9	NH	Cs ₂ CO ₃ , MeCN, rt, 96 h	M PMB OMe 21	96
10	MeO S-Li	THF, -78 °C, 16 h	H PMB	100
11	MeO S-H	Cs ₂ CO ₃ , DMF, rt, 2 h	MeO MeO MeO MeO	94

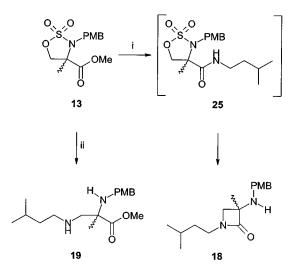
also enabled pyrazole to be used as a nucleophile (74%, entry 7). Reactions 6 and 7 were also attempted in the presence of potassium carbonate, triethylamine, 1,4-diazabicyclo[2.2.2]octane (DABCO) and 1,1,3,3-tetramethylguanidine (TMG), but none of these reagents resulted in isolation of significant amounts of the desired products. When sulfamidate **13** was treated with piperidine, the starting material was seen to be consumed in a few hours but only a low yield (25%) of the desired piperidyl derivative **21** was isolated from the complex reaction mixture. However, when the reaction solvent was changed from DMF to acetonitrile, consumption of sulfamidate **13** took considerably longer (96 h) but an increased yield (96%) of amino derivative **21** was obtained (entries 8 and 9).

Addition of the preformed lithium salt of 4-methoxytoluene- α -thiol provided a quantitative yield of the desired thio derivative **22** after hydrolysis (entry 10).¹⁵ This reaction could also be mediated by the presence of caesium carbonate or TMG in good yields (94% and 98% respectively, entries 11 and 12). Addition of an aliphatic thiol also proceeded well using caesium carbonate in DMF to provide thio derivative **23** (95%, entry 13).

Addition of oxygen nucleophiles proved to be more

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Scheme 5 Reagents and conditions: i) lithium 3-methylbutylamide, THF, $-78 \text{ }^\circ\text{C} \longrightarrow \text{rt}$, 16 h, 60%; ii) 3-methylbutylamine, Cs₂CO₃, DMF, rt, 36 h, 96%.

problematic. The reaction of an alcohol or carboxylic acid under basic conditions, with either caesium carbonate or potassium *tert*-butoxide as base, gave no ring opened products. Use of sodium methoxide did however result in isolation of a small amount (27%) of the desired methoxy derivative **24** from a rather complex reaction mixture. Amino ester **11** (38%) was also isolated from the reaction, presumably formed by direct attack at sulfur and subsequent hydrolysis (entry 14). Formation of amino ester **11** cannot be explained by hydrolysis of unreacted sulfamidate **13** since this was shown to be stable to the acidic hydrolysis conditions.

Numerous attempts were made to add carbon nucleophiles other than cyanide to sulfamidate **13**. Not too surprisingly, alkyllithiums, and Grignard reagents resulted in complex reaction mixtures due to competing processes such as attack at the ester carbonyl. Addition of copper catalysed Grignard reagents, higher-order cuprates, zincates, deprotonated malonates and silyl enol ethers resulted only in recovery of starting sulfamidate **13**. These findings are consistent with the fact that very few literature examples of carbon addition to sulfamidate systems have been described. In each of the successful examples in which carbon addition could be accomplished either no other electrophilic sites were present in the molecule or the product underwent further intramolecular reaction.^{5,11}

In conclusion we have demonstrated the utility of cyclic sulfamidates for the synthesis of unnatural α , α -disubstituted amino acid derivatives. We have applied this chemistry to commercially available racemic 2-methylserine, but it is equally applicable to enantiomerically pure 2-methylserine and hence the synthesis of single enantiomer α,α -disubstituted amino acid derivatives. The nucleophilic substitution takes place at a *neopentyl* centre in good to excellent yields and with complete regioselectivity. Further investigation of carbon and oxygen based nucleophiles as well as the synthesis of potential drug candidates using this methodology is currently in progress.

Experimental

General procedures

All reactions requiring anhydrous conditions were conducted using oven-dried apparatus under an atmosphere of nitrogen at room temperature, unless otherwise stated. Syringes and needles used for the transfer of reagents were dried in a similar fashion and allowed to cool in a dessicator. Anhydrous solvents were purchased in septum-capped bottles (puriss) from Fluka Chemicals Ltd., Glossop, U.K., all other reagents were used as received. Reactions were monitored by TLC using commercially available (Merck) glass backed plates containing a fluorescent indicator. Visualisation of the reaction components was carried out using 254 nm light and potassium permanganate, cerium sulfate, phosphomolybdic acid or bromocresol green stains. Chromatographic purification of compounds was carried out on normal phase Merck no. 9385 (230–400 mesh) silica gel.

Melting points were determined on a Reichart Thermovar hot-stage apparatus and are uncorrected. IR spectra were recorded using a Perkin-Elmer System 2000 FT spectrometer by placing the compound neat on a sodium chloride disk. Peak intensities have been specified as strong (s), medium (m), weak (w) or broad (br). All ¹H and ¹³C-NMR spectra were obtained using CDCl₃ solutions with TMS as the internal standard, unless otherwise specified, on a Varian Unity *plus* 400 spectrometer with coupling constants (*J*) being given in Hz. Mass spectra were carried out on a Micromass platform and high resolution spectra were performed at the National Service Centre, University College Swansea on a Thermoquest Finnigan MAT900XT spectrometer.

(±)-3-Hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid 7

4-Methoxybenzaldehyde (5.04 cm³, 41.40 mmol) was added dropwise to a stirred solution of 2-methylserine (Sigma, 4.481 g, 37.60 mmol) and sodium cyanoborohydride (1 mol dm⁻³ in THF, 37.6 cm³, 37.60 mmol) in methanol (56 cm³) at room temperature. After 72 h the resulting precipitate was removed by filtration and washed with cold ether (3×10 cm³) affording, after drying under vacuum, an analytically pure white solid, the

title compound 7 (5.125 g, 57%). The resultant organic solutions were combined and concentrated by evaporation. Purification of the crude residue by column chromatography with 40% ethyl acetate-40% dichloromethane-20% methanol as the eluant afforded further white solid, the *title compound* 7 (3.488 g, 39%); R_f 0.25 (20% methanol-dichloromethane); mp 130-135 °C; v_{max}(neat)/cm⁻¹ 3358br, 2963m, 2839m, 1614s, 1517s, and 1254m; Found: (M+H)⁺, 240.1239. C₁₂H₁₈NO₄ requires 240.12364; δ_H(400 MHz, DMSO) 7.38 (2H, d, J 9, Ar), 6.94 (2H, d, J 9, Ar), 3.92 (1H, d, J 13, NCH_aH_b), 3.86 (1H, d, J 13, NCH_aH_b), 3.75 (3H, s, OMe), 3.64 (1H, d, J 11, OCH_aH_b), 3.56 (1H, d, J 11, OCH_aH_b), 3.32 (1H, br s, NH) and 1.28 (3H, s, Me); δ_C(101 MHz, DMSO) 172.4 (CO₂H), 160.2 (qAr), 132.0 (Ar), 127.8 (qAr), 114.7 (Ar), 66.7 (HOCH₂), 65.1 (CMe), 56.1 (OMe), 47.0 (NCH₂) and 19.2 (Me); m/z(EI+) 240[(M + H)⁺, 100%].

(±)-3-Hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid allyl ester 8

Potassium carbonate (0.892 g, 6.46 mmol) was added to a stirred suspension of (\pm) -3-hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid 7 (1.030 g, 4.30 mmol) in DMF (86 cm³) at room temperature. After 1 h a solution of allyl bromide (0.41 cm³, 4.73 mmol) in DMF (9 cm³) was added by syringe pump over 3 h. On completion of the addition and a further 90 min, the bulk of the DMF was removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 75% ethyl acetate-heptane as the eluant afforded a colourless oil, the *title compound* 8 (0.948 g, 79%); R_f 0.15 (50% ethyl acetate-heptane); v_{max} (neat)/cm⁻¹ 3331br, 2938m, 1732s, 1613m, 1514s, 1456m, 1249s and 1123m; Found: $(M + H)^+$, 280.1536. $C_{15}H_{22}NO_4$ requires 280.15496; δ_H(400 MHz) 7.25 (2H, d, J 9, Ar), 6.86 (2H, d, J 9, Ar), 6.00– 5.90 (1H, m, CHCH₂), 5.36 (1H, ddt, J 17, 2 and 2, CHCH_aH_b), 5.28 (1H, ddd, J 10, 1 and 1, CHCH_aH_b), 4.67 (2H, ddd, J 6, 2 and 2, OCH2CH), 3.80 (3H, s, OMe), 3.73 (1H, d, J 11, NCH_aH_b), 3.62–3.60 [3H, m, NCH_aH_b, including at 3.62 (2H, s, HOCH₂)], 2.60 (1H, br s, NH) and 1.39 (3H, s, CMe); $\delta_{\rm C}(101$ MHz) 175.0 (CO₂CH₂), 158.9 (qAr), 132.0 (CHCH₂), 131.9 (qAr), 129.6 (Ar), 118.8 (CHCH₂), 114.0 (Ar), 66.1 (HOCH₂), 65.7 (CO₂CH₂), 63.2 (CMe), 55.4 (ArOMe), 47.4 (NCH₂) and 20.2 (Me); m/z (EI+) 581 [(2M + Na)⁺, 30%], 302 [(M+Na)⁺, 100] and 280 $[(M + H)^+, 40\%]$.

(±)-3-(4-Methoxybenzyl)-4-methyl- $2\lambda^4$ -1,2,3-oxathiazolidine-4-carboxylic acid allyl ester 9a and 9b

Thionyl chloride (2.04 cm³, 28.02 mmol) was added dropwise to a stirred solution of (\pm) -3-hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid allyl ester 8 (7.116 g, 25.47 mmol) and triethylamine (7.81 cm³, 56.04 mmol) in toluene (320 cm³) at 0 °C. After 5 min at 0 °C the reaction was allowed to warm to room temperature and water was added. The bulk of the solvents were removed by evaporation under reduced pressure before the resulting concentrate was extracted with ethyl acetate $(3 \times 150 \text{ cm}^3)$. The combined organic extracts were then washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using firstly 25% ethyl acetate-heptane and then 35% ethyl acetate-heptane as the eluant afforded a colourless oil, the title compound 9 (7.957 g, 96%), as a 3:2 mixture of diastereoisomers; $R_{\rm f}$ 0.51 (50% ethyl acetate-heptane); $v_{\rm max}$ (neat)/cm⁻¹ 2954m, 1737s, 1613m, 1514s, 1250s, 1163s, 963m and 830m; Found: (M + H)⁺, 326.1047. C₁₅H₂₀NO₅S requires 326.10630; m/z (EI+) 673 [(2M + Na)⁺, 80%], 348 [(M+Na)⁺, 100] and 326 [(M + H)⁺, 15]; Major diastereoisomer $\delta_{\rm H}$ (400 MHz) 7.37 (2H, d, J 9, Ar), 6.87 (2H, d, J 9, Ar), 5.99-5.86 (1H, m, CHCH₂), 5.52–5.27 (2H, m, CHCH₂), 4.88 (1H, d, J 9, NCH_aH_b), 4.72 (1H, d, J 9, NCH_aH_b), 4.68–4.63 (2H, m, OCH₂CH), 4.44 (1H, d, J 14, OCH_aH_bC), 4.22 (1H, d, J 14, OCH_aH_bC), 3.81 (3H, s, OMe) and 1.63 (3H, s, CMe); $\delta_{\rm C}$ (101 MHz) 171.7 (CO₂Me), 159.5 (qAr), 131.3 (CHCH₂), 130.3 (Ar), 128.5 (qAr), 119.4 (CHCH₂), 114.0 (Ar), 78.4 (OCH₂CMe), 67.7 (CMe), 66.6 (OCH₂CH), 55.3 (ArOMe), 45.8 (NCH₂Ar) and 20.5 (Me); Discernible data for minor diastereoisomer $\delta_{\rm H}$ (400 MHz) 7.30 (2H, d, J 9, Ar), 6.88 (2H, d, J 9, Ar), 5.34 (1H, d, J 8, NCH_aH_b), 4.45 (1H, d, J 14, OCH_aH_b), 4.33 (1H, d, J 14, OCH_aH_b), 4.15 (1H, d, J 8, NCH_aH_b) and 1.52 (3H, s, CMe); $\delta_{\rm C}$ (101 MHz) 171.2 (CO₂Me), 131.4 (CHCH₂), 130.2 (Ar), 128.7 (qAr), 119.2 (CHCH₂), 114.1 (Ar), 79.4 (OCH₂-CMe), 66.6 (OCH₂CH), 65.8 (CMe), 45.7 (NCH₂Ar) and 21.0 (Me).

(±)-3-Hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 11

Diazomethane (solution in ether¹²) was added portionwise to a stirred solution (±)-3-hydroxy-2-(4-methoxybenzylamino)-2methylpropionic acid 7 (1.000 g, 4.18 mmol) in methanol (60 cm³) at 0 °C. When sufficient diazomethane solution had been added to give a pale yellow reaction mixture, acetic acid was added to quench the excess reagent. After a further 10 minutes the (now colourless) solution was concentrated by evaporation. Purification of the crude residue by column chromatography with 80% ethyl acetate-heptane as the eluant afforded a white solid, the *title compound* **11** (0.752 g, 71%); R_f 0.36 (ethyl acetate); mp 42–44 °C; v_{max} (neat)/cm⁻¹ 3333br, 2924m, 2852m, 1721s, 1612m, 1514s, 1248s and 1035m; Found: $(M + H)^+$, 254.1389. $C_{13}H_{20}NO_4$ requires 254.13930; $\delta_H(400 \text{ MHz})$ 7.25 (2H, d, J 8, Ar), 6.87 (2H, d, J 8, Ar), 3.80 (3H, s, ArOMe), 3.77 (3H, s, CO₂Me), 3.71 (1H, d, J 11, NCH₂H_b), 3.60 (2H, s, HOCH₂), 3.59 (1H, d, J11, NCH_aH_b), 2.27 (1H, br s, NH), 1.37 (3H, s, Me) and 1.25 (1H, br s, OH); $\delta_{\rm C}(101$ MHz) 175.5 (CO₂Me), 159.1 (qAr), 131.4 (qAr), 129.6 (Ar), 114.1 (Ar), 66.0 (HOCH₂), 63.3 (CMe), 55.4 (ArOMe), 52.4 (OMe), 47.4 (NCH₂) and 19.9 (Me); m/z (EI+) 276 [(M+Na)⁺, 70%] and $254 [(M + H)^+, 100)].$

(±)-3-(4-Methoxybenzyl)-4-methyl- $2\lambda^4$ -1,2,3-oxathiazolidine-4carboxylic acid methyl ester 12a and 12b

Thionyl chloride (0.63 cm³, 8.57 mmol) was added dropwise to a stirred solution of (±)-3-hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 11 (2.177 g, 7.79 mmol) and triethylamine (2.39 cm³, 17.15 mmol) in toluene (160 cm³) at 0 °C. After 5 min at 0 °C the reaction was allowed to warm to room temperature and water was added. The bulk of the solvents were removed by evaporation under reduced pressure before the resulting concentrate was extracted with ethyl acetate $(3 \times 50 \text{ cm}^3)$. The combined organic extracts were then washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 75% ethyl acetate-heptane as the eluant afforded a colourless oil, the title compound 12 (2.177 g, 93%), as a 5:2 mixture of diastereoisomers; $R_f 0.40$ (50% ethyl acetate-heptane); v_{max}(neat)/cm⁻¹ 2990m, 2955m, 1739s, 1613s, 1514s, 1463m, 1250s and 1163s; Found: M⁺, 299.0825. C₁₃H₁₇NO₅S requires 299.08281; m/z (EI+) 621 [(2M + Na)⁺, 100%], 322 [(M+Na)⁺, 70], 317 $[(M+NH_4)^+$, 20] and 300 $[(M+H)^+$, 15]; Major diastereoisomer $\delta_{\rm H}$ (400 MHz) 7.36 (2H, d, J 9, Ar), 6.87 (2H, d, J9, Ar), 4.85 (1H, d, J9, NCH_aH_b), 4.70 (1H, d, J9, NCH_aH_b), 4.43 (1H, d, J 14, OCH_aH_b), 4.22 (1H, d, J 14, OCH_aH_b), 3.80 (3H, s, ArOMe), 3.75 (3H, s, CO₂Me) and 1.61 (3H, s, Me); $\delta_{\rm C}(101 \text{ MHz})$ 172.5 (CO₂Me), 159.5 (qAr), 130.3 (Ar), 128.6 (qAr), 114.0 (Ar), 78.4 (OCH₂), 67.6 (CMe), 55.3 (ArOMe), 53.0 (OMe), 45.8 (NCH₂) and 20.6 (Me); Discernible data for minor diastereoisomer $\delta_{\rm H}$ (400 MHz) 7.30 (2H, d, J 9, Ar), 6.88 (2H, d, J 9, Ar), 5.33 (1H, d, J 9, NCH_aH_b), 4.43 (1H, d, J 14, OCH_aH_b), 4.33 (1H, d, J 14, OCH_aH_b), 4.14 (1H, d, J 9, NCH_a H_b), 3.80 (3H, s, ArOMe), 3.77 (3H, s, CO₂Me) and 1.51 (3H, s, Me); δ_c (101 MHz) 172.0 (CO₂Me), 130.2 (Ar), 128.6 (qAr), 114.1 (Ar), 79.4 (OCH₂), 65.6 (CMe), 52.9 (CO₂Me), 45.7 (NCH₂) and 20.9 (Me).

(±)-3-(4-Methoxybenzyl)-4-methyl-2,2-dioxo- $2\lambda^6$ -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13

Water (42 cm³) was added dropwise to a stirred suspension of (\pm) -2-hydroxy-3-(4-methoxybenzyl)-4-methyl-2 λ ⁴-1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 12 (3.002 g, 10.03 mmol), sodium periodate (2.359 g, 11.03 mmol) and ruthenium trichloride hydrate (0.021 g, 0.10 mmol) in acetonitrile (67 cm³) at 0 °C. After 5 min the cold bath was removed and the reaction was allowed to warm slowly. After a further 15 min saturated aqueous sodium hydrogen carbonate solution was added and the reaction mixture was extracted with ethyl acetate $(3 \times 100 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 50% ethyl acetate-heptane as the eluant afforded a white solid, the *title compound* **13** (3.098 g, 98%); R_f 0.35 (50% ethyl acetate-heptane); mp 102-105 °C; $v_{max}(neat)/cm^{-1}$ 2956m, 1746s, 1611m, 1514s, 1455m, 1339s, 1187s and 974m; Found: C, 49.71; H, 5.40; N, 4.55; S, 10.17; C₁₃H₁₇NO₆S requires C, 49.51; H, 5.40; N, 4.44; S, 10.17%; Found: M^+ , 315.0781. $C_{13}H_{17}NO_6S$ requires 315.07771; δ_H(400 MHz) 7.34 (2H, d, J 8, Ar), 6.88 (2H, d, J 8, Ar), 4.82 (1H, d, J 9, NCH_aH_b), 4.49 (1H, d, J 15, OCH_aH_b), 4.38 (1H, d, J 15, OCH_aH_b), 4.27 (1H, d, J 9, NCH_aH_b), 3.80 (3H, s, ArOMe or OMe), 3.75 (3H, s, OMe or ArOMe) and 1.50 (3H, s, CMe); $\delta_{\rm C}(101 \text{ MHz})$ 170.5 (CO₂Me), 159.6 (qAr), 130.1 (Ar), 127.1 (qAr), 114.0 (Ar), 73.9 (OCH₂), 65.9 (CMe), 55.3 (ArOMe), 53.3 (OMe), 46.7 (NCH₂) and 20.3 (Me); m/z (EI+) 653 [(2M + Na)⁺, 90%], 648 [(2M + NH₄)⁺, 15], 338 $[(M+NH_4)^+, 100]$ and 333 $[(M+NH_4)^+, 15]$.

(±)-3-Azido-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 14

Sodium azide (10.2 mg, 0.16 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ ⁶-1,2,3oxathiazolidine-4-carboxylic acid methyl ester 13 (41.3 mg, 0.13 mmol) in DMF (0.8 cm³) at room temperature. After 4 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm3) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure affording a colourless oil, the *title compound* **14** (34.8 mg, 96%); $R_{\rm f}$ 0.41 (50% ethyl acetate-heptane); v_{max}(neat)/cm⁻¹ 2953m, 2837m, 2104s, 1732s, 1613m, 1513s, 1248s and 1035m; Found: (M + H)⁺, 279.1460. $C_{13}H_{19}N_4O_3$ requires 279.14587; $\delta_H(400 \text{ MHz})$ 7.26 (2H, d, J 9, Ar), 6.86 (2H, d, J9, Ar), 3.80 (3H, s, ArOMe or CO₂Me), 3.78 (3H, s, CO₂Me or ArOMe), 3.64 (1H, d, J 12, NCH_aH_bC), 3.60 (1H, d, J 12, NCH_aH_bC), 3.57 (1H, d, J 12, NCH_aH_bAr), 3.43 (1H, d, J 12, NCH_aH_bAr), 1.88 (1H, br s, NH) and 1.40 (3H, s, Me); $\delta_{c}(101 \text{ MHz})$ 174.8 (CO₂Me), 158.9 (qAr), 131.8 (qAr), 129.6 (Ar), 114.0 (Ar), 62.7 (CMe), 57.5 (NCH₂C), 55.4 (ArOMe), 52.4 (OMe), 47.8 (NCH₂Ar) and 20.9 (Me); m/z (EI+) 579 [(2M + Na)⁺, 40%], 301 [(M+Na)⁺, 90] and $279 [(M + H)^+, 100].$

(±)-3-Cyano-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 15

Sodium cyanide (14.5 mg, 0.30 mmol) was added to a stirred

solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (46.7 mg, 0.15 mmol) in DMF (0.8 cm³) at room temperature. After 90 min the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure affording a colourless oil, the *title compound* **15** (40.0 mg, 100%); $R_{\rm f}$ 0.33 (50% ethyl acetate-heptane); v_{max} (neat)/cm⁻¹ 3335m, 2955m, 2248m, 1732s, 1613m, 1514s, 1248s and 1115s; Found: (M + H)⁺, 263.1408. C₁₄H₁₉N₂O₃ requires 263.13967; $\delta_{\rm H}$ (400 MHz) 7.26 (2H, d, J 8, Ar), 6.86 (2H, d, J 8, Ar), 3.78 (6H, s, ArOMe and OMe), 3.62 (1H, d, J 12, NCH_aH_b), 3.55 (1H, d, J 12, NCH_aH_b), 2.83 (1H, d, J 17, NCCH_aH_b), 2.77 (1H, d, J 17, NCCH_a $H_{\rm b}$) and 1.53 (3H, s, CMe); $\delta_{\rm C}(101 \text{ MHz})$ 174.1 (CO2Me), 159.1 (qAr), 131.3 (qAr), 129.6 (Ar), 116.9 (NC), 114.0 (Ar), 60.4 (CMe), 55.4 (ArOMe), 52.7 (OMe), 48.0 (NCH₂), 26.6 (NCCH₂) and 24.1 (Me); m/z (EI+) 285 [(M+ $Na)^+, 100\%$].

(\pm)-3-Fluoro-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 16

Tetrabutylammonium fluoride (1 mol dm⁻³ in THF, 0.160 cm³, 0.16 mmol) was added to a stirred solution of (\pm) -3-(4methoxybenzyl)-4-methyl-2,2-dioxo- $2\lambda^{6}$ -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (41.2 mg, 0.13 mmol) in DMF (0.8 cm^3) at room temperature. After 4 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm^3) and 20% (v/v) sulfuric acid solution (1 cm^3) . Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by passage through a short pad of silica gel using ethyl acetate as the eluant afforded a colourless oil, the title compound 16 $(23.4 \text{ mg}, 70\%); R_f 0.36 (50\% \text{ ethyl acetate-heptane}); v_{max}(neat)/$ cm⁻¹ 3341w, 2954m, 1737s, 1613m, 1514s, 1463m, 1248s and 1034m; Found: $(M + H)^+$, 256.1357. $C_{13}H_{19}NO_3F$ requires 256.13497; *δ*_H(400 MHz) 7.27 (2H, d, *J* 8, Ar), 6.86 (2H, d, *J* 8, Ar), 4.53 (1H, dd, J_{HF} 47 and J 9, FCH_aH_b), 4.45 (1H, dd, J_{HF} 47 and J 9, FCH_aH_b), 3.80 (3H, s, ArOMe or OMe), 3.78 (3H, s, OMe or ArOMe), 3.66 (2H, s, NCH₂), 1.95 (1H, br s, NH) and 1.38 (3H, s, CMe); $\delta_{\rm C}(101 \text{ MHz})$ 174.5 (CO₂Me), 158.9 (qAr), 132.2 (qAr), 129.6 (Ar), 114.0 (Ar), 87.2 (D, J_{CF} 176, FCH₂), 62.5 (d, J_{CF} 18, CMe), 55.4 (ArOMe), 52.4 (OMe), 47.8 (NCH₂) and 19.1 (d, J_{CF} 6, Me); m/z (EI+) 278 [(M+Na)⁺, 100%] and $256 [(M + H)^+, 10].$

(±)-2-(4-Methoxybenzylamino)-2-methyl-3-thiocyanatopropionic acid methyl ester 17

Ammonium thiocyanate (35.0 mg, 0.46 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester **13** (48.8 mg, 0.15 mmol) in DMF (1.0 cm³) at room temperature. The reaction was heated to 60 °C and after 6 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane (3 × 15 cm³). The com-

bined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 5% methanol-ethyl acetate as the eluant afforded a colourless oil, the title compound 17 (29.9 mg, 68%); $R_{\rm f}$ 0.18 (5% methanol–ethyl acetate); $v_{\rm max}$ (neat)/cm⁻¹ 3323w, 2952m, 2058w, 1737s, 1609s, 1513s, 1246s and 1172s; Found: $(M + H)^+$, 295.1108. $C_{14}H_{19}N_2O_3S$ requires 295.11177; δ_H(400 MHz) 7.24 (2H, d, J 9, Ar), 6.84 (2H, d, J 9, Ar), 4.99 (1H, d, J 16, SCH_aH_b), 4.19 (1H, d, J 16, SCH_aH_b), 3.78 (3H, s, ArOMe or OMe), 3.73 (3H, s, OMe or ArOMe), 3.50 (1H, d, J 11, NCH_aH_bAr), 3.17 (1H, d, J 11, NCH_aH_bAr), 1.53 (3H, s, CMe) and 1.23 (1H, br s, NH); $\delta_{c}(101 \text{ MHz})$ 173.5 (CO₂Me), 164.2 (NCS), 158.6 (qAr), 130.9 (qAr), 128.3 (Ar), 113.9 (Ar), 70.7 (CMe), 55.3 (ArOMe), 52.9 (OMe), 47.0 (NCH₂Ar), 38.1 (SCH_2) and 23.2 (Me); m/z (EI+) 611 [$(2M + Na)^+$, 5%], $589[(2M+H)^+, 10], 317[(M+Na)^+, 5] \text{ and } 295[(M+H)^+, 100].$

(±)-3-(4-Methoxybenzylamino)-3-methyl-1-(3-methylbutyl)azetidin-2-one 18

Lithium 3-methylbutylamide (0.5 mol dm⁻³ in THF,¹⁵ 0.388 cm³, 0.19 mmol) was added to a solution of (\pm) -3-(4methoxybenzyl)-4-methyl-2,2-dioxo-2⁶-1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (51.0 mg, 0.16 mmol) in THF (0.75 cm^3) at -78 °C. After the addition was complete the cold bath was removed and the reaction was allowed to warm to room temperature overnight. Saturated aqueous ammonium chloride solution (2 drops) was added to the reaction before the solvents were removed by evaporation under reduced pressure. The resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure affording a colourless oil, the *title compound* **18** (27.8 mg, 60%); $R_{\rm f}$ 0.10 (50% ethyl acetate–heptane); $v_{\rm max}$ (neat)/cm⁻¹ 3310br, 2957m, 1740s, 1612w, 1513m, 1465w, 1247m and 1035w; Found: (M + H)⁺, 291.2065. $C_{17}H_{27}N_2O_2$ requires 291.20741; δ_H (400 MHz) 7.27 (2H, d, J 9, Ar), 6.85 (2H, d, J 9, Ar), 3.79 (3H, s, OMe), 3.78 (1H, d, J 12, NCH_aH_bAr), 3.71 (1H, d, J 12, NCH_aH_bAr), 3.35 (1H, d, J 6, NCH_aH_bC), 3.31–3.18 (2H, m, CH₂CH₂N), 3.10 (1H, d, J 6, NCH_aH_bC), 1.64–1.54 (1H, m, Me₂CH), 1.48 (3H, s, CMe), 1.42 (2H, dt, J 7 and 7, CHCH₂N), 0.94 (3H, s, MeCH) and 0.92 (3H, s, MeCH); $\delta_{\rm C}(101 \text{ MHz})$ 172.2 (NCO), 158.9 (qAr), 132.0 (qAr), 129.5 (Ar), 113.9 (Ar), 70.5 (CMe), 55.3 (ArOMe), 52.2 (CH₂CMe), 48.0 (NCH₂Ar), 39.6 (CH₂CH₂N), 36.4 (Me₂CHCH₂), 26.0 (Me₂CH), 22.4 (MeCH), 22.4 (MeCH) and 21.2 (CMe); m/z (CI+) 291 [(M + H)⁺, 100%].

(\pm)-2-(4-Methoxybenzylamino)-2-methyl-3-(3-methylbutyl-amino)propionic acid methyl ester 19

Caesium carbonate (89 mg, 0.27 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester **13** (43.2 mg, 0.14 mmol) and 3-methylbutylamine (0.032 cm³, 0.27 mmol) in DMF (1.0 cm³) at room temperature. After 36 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane (3 × 15 cm³). The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using ethyl acetate as the

eluant afforded a colourless oil, the title compound 19 (34.8 mg, 96%); R_f 0.17 (ethyl acetate); v_{max} (neat)/cm⁻¹ 3330w, 2953s, 2836m, 1732s, 1613m, 1513s, 1465m and 1248s; Found: $(M + H)^+$, 323.2329. $C_{18}H_{31}N_2O_3$ requires 323.23363; $\delta_H(400$ MHz) 7.26 (2H, d, J 9, Ar), 6.85 (2H, d, J 9, Ar), 3.79 (3H, s, ArOMe or OMe), 3.74 (3H, s, OMe or ArOMe), 3.61 (1H, d, J 12, NCH_aH_bAr), 3.56 (1H, d, J 12, NCH_aH_bAr), 2.81 (1H, d, J 12, NCH_aH_bC), 2.74 (1H, d, J 12, NCH_aH_bC), 2.56–2.54 (2H, m, CH₂CH₂N), 1.63–1.55 (3H, m, Me₂CH and $2 \times$ NH), 1.38 (3H, s, CMe), 1.35-1.25 (2H, m, CH₂CH₂N), 0.87 (3H, s, *Me*CH) and 0.86 (3H, s, *Me*CH); $\delta_{\rm C}$ (101 MHz) 176.7 (*CO*₂Me), 158.7 (qAr), 132.8 (qAr), 129.5 (Ar), 113.9 (Ar), 62.8 (CMe), 56.7 (NCH₂C), 55.3 (ArOMe), 51.9 (OMe), 48.6 (CH₂CH₂N), 47.7 (NCH₂Ar), 39.2 (CHCH₂), 26.1 (Me₂CH), 22.8 (MeCH), 22.7 (MeCH) and 21.3 (Me); m/z (EI+) 667 [(2M + Na)⁺, 35%], 345 [(M+Na)⁺, 40] and 323 [(M + H)⁺, 100].

(±)-2-(4-Methoxybenzylamino)-2-methyl-3-pyrazol-1-ylpropionic acid methyl ester 20

Caesium carbonate (112.0 mg, 0.34 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (54.0 mg, 0.17 mmol) and pyrazole (23.3 mg, 0.34 mmol) in DMF (1.0 cm³) at room temperature. After 18 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm^3) and 20% (v/v) sulfuric acid solution (1 cm^3) . Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 60% ethyl acetate-heptane as the eluant afforded a colourless oil, the title compound 20 (38.0 mg, 74%); $R_f 0.15$ (40% ethyl acetate-heptane); v_{max} (neat)/cm⁻¹ 3331w, 2951w, 2837w, 1731s, 1612m, 1513s, 1458m and 1248s; Found: $(M + H)^+$, 304.1652. $C_{16}H_{22}N_3O_3$ requires 304.16626; δ_H(400 MHz) 7.49 (1H, d, J 2, CHNCH₂), 7.40 (1H, d, J 2, CHNN), 7.26 (2H, d, J 9, Ar), 6.86 (2H, d, J 9, Ar), 6.23 (1H, dd, J 2 and 2, CHCHN), 4.38 (2H, s, NCH₂C), 3.80 (3H, s, ArOMe or OMe), 3.73 (3H, s, OMe or ArOMe), 3.66 (2H, s, NCH₂Ar), 1.96 (1H, br s, NH) and 1.35 (3H, s, CMe); δ_c (101 MHz) 175.0 (CO₂Me), 158.8 (qAr), 139.6 (CHNCH₂), 132.2 (qAr), 130.5 (Ar), 129.5 (CHNN), 113.9 (Ar), 105.6 (CHCHN), 63.3 (CMe), 58.5 (NCH₂C), 55.3 (ArOMe), 52.4 (OMe), 47.7 (NCH_2Ar) , and 20.5 (Me); m/z (EI+) 326 [$(M+Na)^+$, 15%] and $304 [(M + H)^+, 100].$

(±)-2-(4-Methoxybenzylamino)-2-methyl-3-piperidin-1-ylpropionic acid methyl ester 21

Caesium carbonate (74.0 mg, 0.23 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (47.7 mg, 0.15 mmol) and piperidine (0.150 cm³, 1.51 mmol) in acetonitrile (1.0 cm³) at room temperature. After 96 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 45% ethyl acetate-heptane as the eluant afforded a colourless oil, the title compound 21 (46.3 mg, 96%); $R_f 0.19$ (50% ethyl acetate-heptane); v_{max} (neat)/cm⁻¹ 3320w, 2934s, 2851m, 1732s, 1612m, 1513s, 1248s and 1099s; Found: $(M + H)^+$, 321.2172. $C_{18}H_{29}N_2O_3$ requires 321.21797; $\delta_H(400 \text{ MHz})$ 7.28 (2H, d, J 9, Ar), 6.86 (2H, d, J 9, Ar), 3.80 (3H, s, ArOMe or OMe), 3.71 (3H, s, OMe or ArOMe), 3.62 (2H, s, NCH₂Ar), 2.58 (1H, d, J 14, NCH_aH_bC), 2.50 (1H, d, J 14, NCH_aH_bC), 2.42–2.40 (4H, m, CH₂CH₂NCH₂CH₂), 1.50– 1.45 (4H, m, CH₂CH₂NCH₂CH₂) and 1.27–1.32 [5H, m, CH₂CH₂CH₂N, including at 1.32 (3H, s, CMe)]; $\delta_C(101 \text{ MHz})$ 176.8 (CO₂Me), 158.6 (qAr), 133.2 (qAr), 129.3 (Ar), 113.8 (Ar), 67.7 (NCH₂C), 63.1 (CMe), 56.5 (CH₂CH₂NCH₂CH₂), 55.3 (ArOMe), 51.7 (OMe), 47.7 (NCH₂Ar), 26.4 (CH₂CH₂-NCH₂CH₂), 24.1 (CH₂CH₂CH₂N), 20.4 (Me); m/z (EI+) 663 [(2M + Na)⁺, 50%], 343 [(M+Na)⁺, 30] and 321 [(M + H)⁺, 100].

(±)-2-(4-Methoxybenzylamino)-3-(4-methoxybenzylsulfanyl)-2methylpropionic acid methyl ester 22

Method A. Lithium 4-methoxytoluene- α -thiolate (0.5 mol dm⁻³ in THF,¹⁵ 0.315 cm³, 0.16 mmol) was added to a solution of $(\pm)-N$ -(4-methoxybenzyl)-4-methyl-2,2-dioxo-1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (45.1 mg, 0.14 mmol) in THF (0.75 cm³) at -78 °C. After the addition was complete the cold bath was removed and the reaction was allowed to warm to room temperature overnight. Saturated aqueous ammonium chloride solution (2 drops) was added to the reaction before the solvents were removed by evaporation under reduced pressure. The resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20%(v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure affording a colourless oil, the title compound 22 (58.2 mg, 100%).

Method B. Caesium carbonate (93.0 mg, 0.28 mmol) was added to a stirred solution of (±)-3-(4-methoxybenzyl)-4 $methyl-2, 2-dioxo-2\lambda^6-1, 2, 3-oxathiazolidine-4-carboxylic \quad acid$ methyl ester 13 (44.9 mg, 0.14 mmol) and 4-methoxytoluene- α thiol (0.040 cm³, 0.28 mmol) in DMF (0.75 cm³) at room temperature. After 2 h the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using firstly 25% ethyl acetate-heptane and then 50% ethyl acetate-heptane as the eluant afforded a colourless oil, the *title* compound 22 (51.1 mg, 94%).

Method C. 1,1,3,3-Tetramethylguanidine (0.024 cm³, 0.19 mmol) was added to a stirred solution of (±)-3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2λ⁶-1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (40.4 mg, 0.13 mmol) and 4-methoxytoluene-α-thiol (0.027 cm³, 0.19 mmol) in DMF (0.8 cm³) at room temperature. After 2 h the solvent was removed by evaporation under reduced pressure and the resulting residue was hydrolysed and purified according to *Method B* to afford a colourless oil, the *title compound* 22 (48.9 mg, 98%); *R*_f 0.30 (40% ethyl acetate–heptane); v_{max} (neat)/cm⁻¹ 3321w, 2951w, 1730m, 1611m, 1512s, 1464m, 1248s and 1174m; Found: (M + H)⁺, 390.1750. C₂₁H₂₈NO₄S requires 390.17404; $\delta_{\rm H}$ (400 MHz) 7.26–7.20 (4H, m, Ar), 6.86–6.81 (4H, m, Ar), 3.79 (6H, s, 2 × ArO*Me*), 3.73 (3H, s, OMe), 3.67 (2H, s, NCH₂Ar), 3.55 (2H, s, ArCH₂S), 2.87 (1H, d, *J* 13, SCH_aH_bC), 2.72 (1H, d, *J* 13, SCH_a*H*_bC), 1.96 (1H, br s, NH) and 1.40 (3H, s, CMe); $\delta_{\rm C}(101 \text{ MHz})$ 175.8 (CO₂Me), 158.8 (qAr), 158.7 (qAr), 132.3 (qAr), 130.3 (qAr), 130.1 (Ar), 129.6 (Ar), 114.0 (Ar), 113.9 (Ar), 62.7 (CMe), 55.3 (ArO*Me*), 55.3 (ArO*Me*), 55.2 (O*Me*), 47.8 (NCH₂), 40.4 (CCH₂S), 37.0 (SCH₂CMe) and 22.5 (Me); *m*/*z* (CI+) 390 [(M + H)⁺, 100%].

(±)-2-(4-Methoxybenzylamino)-2-methyl-3-(3-methylbutylsulfanyl)propionic acid methyl ester 23

Caesium carbonate (107.0 mg, 0.33 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2 λ^6 -1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (51.6 mg, 0.16 mmol) and 3-methylbutanethiol (0.041 cm³, 0.33 mmol) in DMF (0.75 cm³) at room temperature. After 45 min the solvent was removed by evaporation under reduced pressure and the resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the crude residue by column chromatography using 25% ethyl acetateheptane as the eluant afforded a colourless oil, the title com*pound* **23** (51.5 mg, 95%); *R*_f 0.50 (50% ethyl acetate-heptane); $v_{\text{max}}(\text{neat})/\text{cm}^{-1}$ 3330w, 2954m, 1732s, 1613m, 1513s, 1466m, 1248s and 1172m; Found: $(M + H)^+$, 340.1957. $C_{18}H_{30}NO_3S$ requires 340.19480; δ_H (400 MHz) 7.28–7.26 (2H, m, Ar), 6.85 (2H, d, J9, Ar), 3.79 (3H, s, ArOMe or OMe), 3.75 (3H, s, OMe or ArOMe), 3.60 (2H, s, NCH₂Ar), 2.97 (1H, d, J 13, SCH₂-H_bC), 2.80 (1H, d, J 13, SCH_aH_bC), 2.52 (2H, td, J 8 and 2, CH₂CH₂S), 2.01 (1H, s, NH), 1.69–1.58 (1H, m, Me₂CH), 1.47– 1.42 [5H, m, CH₂CH₂S, including at 1.45 (3H, s, CMe)], 1.45 (3H, s, CMe), 0.89 (3H, s, MeCH) and 0.87 (3H, s, MeCH); δ_c(101 MHz) 175.8 (CO₂Me), 158.8 (qAr), 132.4 (qAr), 129.6 (Ar), 113.9 (Ar), 62.8 (CMe), 55.3 (ArOMe), 52.1 (OMe), 47.9 (NCH₂Ar), 41.8 (SCH₂C), 39.9 (CH₂CH₂S), 31.8 (CHCH₂), 27.4 (Me₂CH), 22.4 (Me), 22.3 (Me) and 22.3 (Me); *m/z* (EI+) 701 [$(2M + Na)^+$, 95%], 362 [$(M+Na)^+$, 100] and 340 [$(M + Na)^+$] $H)^{+}, 90].$

(±)-3-Methoxy-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester 24

Sodium methoxide (0.5 mol dm⁻³ in methanol, 0.322 cm³, 0.16 mmol) was added to a stirred solution of (\pm) -3-(4-methoxybenzyl)-4-methyl-2,2-dioxo-2⁶-1,2,3-oxathiazolidine-4-carboxylic acid methyl ester 13 (42.3 mg, 0.13 mmol) in THF at 0 °C. The reaction was allowed to warm to room temperature overnight. Saturated aqueous ammonium chloride solution (2 drops) was added to the reaction before the solvents were removed by evaporation under reduced pressure. The resulting residue was stirred vigorously overnight between dichloromethane (1 cm³) and 20% (v/v) sulfuric acid solution (1 cm³). Sodium hydrogen carbonate was added to the biphasic system (until effervescence ceased), the reaction mixture was then extracted with dichloromethane $(3 \times 15 \text{ cm}^3)$. The combined organic extracts were washed (brine), dried (magnesium sulfate), filtered and then the solvents were removed by evaporation under reduced pressure. Purification of the residue by column chromatography using firstly 70% ethyl acetateheptane and then ethyl acetate as the eluant afforded two compounds; first elution, the title compound 24 (9.5 mg, 27%); $R_{\rm f}$ 0.10 (40% ethyl acetate-heptane); $v_{\rm max}$ (neat)/cm⁻¹ 3345w, 2950m, 1737s, 1612m, 1513s, 1456m, 1248s and 1109m; Found: $(M + H)^+$, 268.1536. $C_{14}H_{22}NO_4$ requires 268.15496; δ_H (400 MHz) 7.28 (2H, d, J 9, Ar), 6.85 (2H, d, J 9, Ar), 3.79 (3H, s, ArOMe or OMe), 3.75 (3H, s, OMe or ArOMe), 3.64 (2H, s, NCH₂Ar), 3.53 (1H, d, J 9, OCH_aH_bC), 3.42 (1H, d, J 9, OCH_a*H_b*C), 3.32 (3H, s, *Me*OCH₂), 2.10 (1H, br s, NH) and 1.37 (3H, s, CMe); $\delta_{C}(101 \text{ MHz})$ 175.6 (*CO*₂Me), 158.7 (qAr), 132.5 (qAr), 129.6 (Ar), 113.8 (Ar), 78.6 (OCH₂C), 62.8 (*C*Me), 59.4 (*Me*OCH₂), 55.3 (ArO*Me*), 52.1 (OMe), 47.7 (NCH₂Ar) and 19.5 (*CMe*); *m/z* (EI+) 557 [(2M + Na)⁺, 40%], 290 [(M+Na)⁺, 100] and 268 [(M + H)⁺, 25]; second elution, (±)-3hydroxy-2-(4-methoxybenzylamino)-2-methylpropionic acid methyl ester **11** (12.4 mg, 38%).

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